

# IMPORTANT

**PLEASE DO NOT RETURN TO OR CALL STORE WHERE PURCHASED.**

For any help or assistance you may need:

Call: 1-877-388-8895

Email: [support@Gorilla-Lift.com](mailto:support@Gorilla-Lift.com)

Visit: [www.Gorilla-Lift.com](http://www.Gorilla-Lift.com)

## EXTENSION ROLLER ASSEMBLY INSTRUCTIONS

### MODEL # GLER2

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#### PARTS LIST

(2) Brackets  
(2) Rollers  
(2) Clevis Pins

(4) Flat Washers  
(2) Locking Rings  
(4) Rivets

#### TOOLS NEEDED

Power Drill with 1/4-inch or 7mm Metal Drill Bit  
Hammer

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- 1) LOCK TAILGATE IN UPRIGHT POSITION BEFORE BEGINNING INSTALLATION.
- 2) Locate position to install Extension Roller Assembly Brackets and place Brackets on side rails. This position should be as close to rear end of trailer's side rails as possible.
- 3) Mark center of each hole and then remove Brackets from side rails.
- 4) Drill 1/4-inch or 7mm holes through top of side rails corresponding to marks made in Step 3.
- 5) Line up holes and place Brackets on side rails.
- 6) Insert both Rivets all the way into holes and then hammer top of Rivets until head is completely seated.
- 7) Install Rollers on Brackets using Clevis Pins. Secure the Clevis Pins by sliding on two Flat Washers and inserting Locking Ring. Reverse ends on Locking Ring to lock in place (see Locking Ring Diagram).
- 8) Install Gorilla-Lift® on trailer's side rails 1- to 4-inches back from Extension Roller Brackets. Follow Gorilla-Lift® instructions for its installation.

LOCKING RING DIAGRAM

